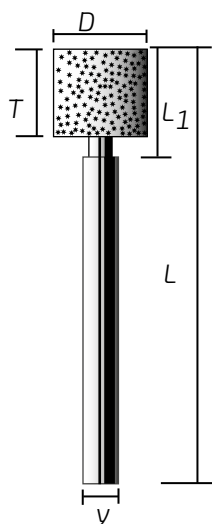


## MOLETTE ABRASIVE AL BORAZONE

### Quando usare il Borazone?

Per:

- Acciai per stampi
- acciai per matrici
- acciaio per cuscinetti a sfere
- acciai inossidabili
- Leghe di ferro (anche morbide)
- Leghe di ferro (anche morbide)
- materiali duri per alte temperature a base di cobalto o nickel
- superleghe in nickel



Forma 1A1W cilindrica

| Borazone |    |   |    |    |           | B 91        | B 126       | B 181       | €/pezzo |
|----------|----|---|----|----|-----------|-------------|-------------|-------------|---------|
| D        | T  | y | L1 | L  | Giri/min* | N° d'ordine | N° d'ordine | N° d'ordine |         |
| 0,5      | 3  | 3 | 7  | 55 | 99.000    | 9-550       |             |             |         |
| 0,6      | 3  | 3 | 7  | 55 | 99.000    | 9-551       |             |             |         |
| 0,8      | 3  | 3 | 7  | 55 | 99.000    | 9-552       |             |             |         |
| 1,0      | 5  | 3 | 10 | 55 | 99.000    | 9-553       | 9-554       | 9-555       |         |
| 2,0      | 5  | 3 | 12 | 55 | 99.000    | 9-556       | 9-557       | 9-558       |         |
| 3,0      | 5  | 3 | 16 | 55 | 95.000    | 9-559       | 9-560       | 9-561       |         |
| 4,0      | 5  | 3 |    | 55 | 71.000    | 9-562       | 9-563       | 9-564       |         |
| 5,0      | 6  | 3 |    | 55 | 57.000    | 9-565       | 9-566       | 9-567       |         |
| 6,0      | 7  | 6 |    | 60 | 48.000    | 9-568       | 9-569       | 9-570       |         |
| 8,0      | 10 | 6 |    | 60 | 36.000    | 9-571       | 9-572       | 9-573       |         |
| 10       | 10 | 6 |    | 60 | 29.000    | 9-574       | 9-575       | 9-576       |         |
| 12       | 10 | 6 |    | 60 | 24.000    | 9-577       | 9-578       | 9-579       |         |

Forma sferica

| Borazone |   |    |           |       |       |       |  |
|----------|---|----|-----------|-------|-------|-------|--|
| D        | Y | L  | Giri/min* | B 91  | B 126 | B 181 |  |
| 1        | 3 | 45 | 99.000    | 9-650 | 9-651 | 9-652 |  |
| 2        | 3 | 45 | 99.000    | 9-653 | 9-654 | 9-655 |  |
| 3        | 3 | 45 | 95.000    | 9-656 | 9-657 | 9-658 |  |
| 4        | 3 | 45 | 71.000    | 9-659 | 9-660 | 9-661 |  |
| 5        | 3 | 40 | 57.000    | 9-662 | 9-663 | 9-664 |  |
| 6        | 3 | 40 | 48.000    | 9-665 | 9-666 | 9-667 |  |
| 8        | 6 | 60 | 36.000    | 9-668 | 9-669 | 9-670 |  |
| 10       | 6 | 60 | 29.000    | 9-671 | 9-672 | 9-673 |  |
| 12       | 6 | 60 | 24.000    | 9-674 | 9-675 | 9-676 |  |

